

# SKYFIRECNC SVM-2VMC SERIES PRICE LIST

Customer:

PN	ITEM	DESCRIPTION	PRICE(USD)
	SVM-2VMC Mini Industrial Machining Center	standard model	\$17,000.00
	<i>customized SVM-2VMC models</i>	<i>contact us directly</i>	
<b>Upgrade Options:</b>			
<i>4/5th axis</i>			
	HVR-6 Harmonic Drive 6" 4th Axis Installation	closed-loop stepper drive	\$1,400.00
	HVR-6P Harmonic Drive 6" 4th Axis Installation	<i>AC SERVO drive (new.)</i>	\$1,900.00
	125mm 3-jaw Chuck Kit for HVR-6	chuck+adapt plate	\$120.00
	TS-1 Tail Stock for HVR-6	center height 97~131mm	\$80.00
	HVR-8 Harmonic Drive 8" 4th Axis Installation	closed-loop stepper drive	\$1,800.00
	HVR-8P Harmonic Drive 8" 4th Axis Installation	<i>AC SERVO drive (new.)</i>	\$2,400.00
	160mm 3-jaw Chuck Kit for HVR-8	chuck+adapt plate	\$160.00
	TS-2 Tail Stock for HVR-8	center height 130~210mm	\$105.00
	HHR-4 Harmonic Drive 4" 5th Axis Installation	closed-loop stepper drive	\$1,400.00
<i>2nd spindle System</i>			
	2nd High Speed Engraving Spindle Kit Installation	24krpm/0.8kw/water cooled	\$600.00
<i>Cooling System</i>			
	Mist Cooling Kit Installation	air /mist cooling device	\$100.00
	Spindle Ring Jet Cooler Upgrade	for BT30-90 series spindles	\$180.00
<i>Electric Accessories</i>			
	Hand-held MPG	5 axis model /ESTOP button	\$125.00
	WIFI Remote Control Module Installation	machine remote control on computer	\$200.00
	WIFI Remote Monitoring Camera Installation	1080P(960P) / IP66 waterproof	\$80.00
<i>Measurement System</i>			
	Electronic Tool Setter-Type A	tool length offset setup	\$120.00
	TP300 3D Probe (Φ16 shank / wired signal out)	workpart setup & inspection/measurement	\$840.00
	TP400 3D Probe (BT30 holder / wired signal output)	workpart setup & inspection/measurement	\$1,200.00
	OPS-20M Measurement Probe System	workpart on-table measurement system	\$3,500.00
	TTC200+S Tool Calibrator System	tool length & diameter offset compensation	\$1,200.00
<i>Spindle System</i>			
	10krpm BT30 Spindle Unit Upgrade	upgrade with ceramic ball bearings	\$380.00
	<i>other spindle unit upgrade options</i>	<i>contact us directly</i>	
	3.7kw AC SERVO Spindle Motor System Upgrade	<i>must be with 3-phase power input</i>	\$500.00
	Center Cooling Spindle System Upgrade	center cooling spindle & high pressure pump	\$2,000.00



# SKYFIRECNC Recommanded Tooling Series Price

Customer:

HS	ITEM	DESCRIPTION	PRICE(USD)
<b>BT30 series mill tool holders</b>			
	BT30-ER11-L60 Mill Tool Holder	Runout≤0.005mm; common	\$20.00
	BT30-ER16-L60 Mill Tool Holder	Runout≤0.005mm; common	\$20.00
	BT30-ER20-L60 Mill Tool Holder	Runout≤0.005mm; common	\$20.00
	BT30-ER25-L60 Mill Tool Holder	Runout≤0.005mm; common	\$20.00
	BT30-ER32-L60 Mill Tool Holder	Runout≤0.005mm; common	\$20.00
	BT30-ER11-L60-H Mill Tool Holder	Runout≤0.003mm; G2.5 balanced	\$38.00
	BT30-ER16-L60-H Mill Tool Holder	Runout≤0.003mm; G2.5 balanced	\$38.00
	BT30-ER20-L60-H Mill Tool Holder	Runout≤0.003mm; G2.5 balanced	\$38.00
	BT30-ER25-L60-H Mill Tool Holder	Runout≤0.003mm; G2.5 balanced	\$38.00
	BT30-ER32-L60-H Mill Tool Holder	Runout≤0.003mm; G2.5 balanced	\$38.00
<b>BT30 series drill tool holders</b>			
	BT30-APU08-L80 Drill Tool Holder	0.5-8mm	\$46.00
	BT30-APU13-L100 Drill Tool Holder	1-13mm	\$46.00
	BT30-APU16-L100 Drill Tool Holder	3-16mm	\$56.00
<b>BT30 series face mill tool holders</b>			
	BT30-FMB22-L45 Face Mill Holder		\$22.00
	BT30-FMB27-L45 Face Mill Holder		\$22.00
<b>BT30 series saw cutter tool holders</b>			
	BT30-SCA22-L75 Saw Cutter Holder		\$55.00
<b>BT30 series boring tools</b>			
	BT30-F1-12 Boring Tool Kit	head OD.50mm; 8pcs insert cutter arbors	\$190.00
	BT30-F1-18 Boring Tool Kit	head OD.75mm; 8pcs insert cutter arbors	\$210.00
	BT30-NBH2084 Boring Tool Kit	precision boring tool kit	\$330.00
<b>BT30 series accessories</b>			
	BT30 Pull Stud-45degree	for all BT30 seires tool holders	\$3.50
	BT30 Tool Locker	for all BT30 seires tool holders	\$18.00

## ISO20 series mill tool holders

ISO20-ER16 Mill Tool Holder	Runout $\leq$ 0.003mm; G2.5 balanced	\$42.00
ISO20-ER20 Mill Tool Holder	Runout $\leq$ 0.003mm; G2.5 balanced	\$42.00

## ER collet series

ER11 Collet-AA class	Runout $\leq$ 0.008mm; metric	\$4.00
	Runout $\leq$ 0.008mm; inch	\$7.00
ER16 Collet-AA class	Runout $\leq$ 0.008mm; metric	\$4.00
	Runout $\leq$ 0.008mm; inch	\$7.00
ER20 Collet-AA class	Runout $\leq$ 0.008mm; metric	\$4.00
	Runout $\leq$ 0.008mm; inch	\$7.00
ER25 Collet-AA class	Runout $\leq$ 0.008mm; metric	\$5.00
	Runout $\leq$ 0.008mm; inch	\$8.00
ER32 Collet-AA class	Runout $\leq$ 0.008mm; metric	\$5.00
	Runout $\leq$ 0.008mm; inch	\$8.00

ER11 Collet-AAA class	Runout $\leq$ 0.005mm; metric 3~7mm	\$11.00
ER16 Collet-AAA class	Runout $\leq$ 0.005mm; metric 3~10mm	\$11.00
ER20 Collet-AAA class	Runout $\leq$ 0.005mm; metric 3~13mm	\$11.00
ER25 Collet-AAA class	Runout $\leq$ 0.005mm; metric 3~16mm	\$12.00
ER32 Collet-AAA class	Runout $\leq$ 0.005mm; metric 3~20mm	\$14.00

## ER nut spanners

ER-11A Nut Spanner	for ER11 mill holders	\$4.00
ER-16A Nut Spanner	for ER16 mill holders	\$4.00
ER-20A Nut Spanner	for ER20 mill holders	\$5.00
ER-25UM Nut Spanner	for ER25 mill holders	\$6.00
ER-32UM Nut Spanner	for ER32 mill holders	\$8.00

## Face mill heads

BAP400R50-22-4T Face Mill Tool	for common materials	\$28.00
BAP400R63-22-5T Face Mill Tool	for common materials	\$38.00
KAP400R50-22-4T Face Mill Tool	for Aluminum cuts	\$30.00
KAP400R63-22-4T Face Mill Tool	for Aluminum cuts	\$38.00

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