

#20	4th axis Pulse signal Electric Level	Low	High / Low	Operator
	If the 4th axis gradually offset during machining, reverse this parameter.			
#21	5th axis Pulse signal Electric Level	Low	High / Low	Operator
	If the 5th axis gradually offset during machining, reverse this parameter.			
#443	4th-axis name	A	X/Y/Z/A/B/C	Admin
	After restart the controller,the new setting is active.			
#444	5th-axis name	B	X/Y/Z/A/B/C	Admin
	After restart the controller,the new setting is active.			
#449	4th-axis Type	A	Linear/Rotation	Admin
	The parameter define the 4th axis is Linear axis or rotation axis.			
#450	5th-axis name	B	Linear/Rotation	Admin
	The parameter define the 5th axis is Linear axis or rotation axis.			