

Medzné odchýlky hriadeľov

odchýlky v mikrometroch

Priemer od - do (vrátane) mm		voľnejšie											tesnejšie														
		b11	d11	d9	d8	e8	f8	f7	f6	g6	g5	h11	h9	h8	h7	h6	h5	j6	j5	k6	k5	m6	n6	n5	r6	s7	u7
-	3	-140 -200	-20 -80	-20 45	-20 -34	-14 -28	-6 -20	-6 -16	-6 -12	-2 -8	-2 -6	0 -60	0 -25	0 -14	0 -10	0 -6	0 -4	+4 -2	+ - 2	+6 0	+4 0	+8 +2	+10 +4	+8 +4	+16 +10	+24 +14	+28 +18
3	6	-140 -215	-30 -105	-30 -60	-30 -48	-20 -38	-10 -28	-10 -22	-10 -18	-4 -12	-4 -9	0 -75	0 -30	0 -18	0 -12	0 -8	0 -5	+6 -2	+3 -2	+9 +1	+6 +1	+12 +4	+16 +8	+13 +8	+23 +15	+31 +19	+35 +23
6	10	-150 -240	-40 -130	-40 -76	-40 -62	-25 -47	-13 -35	-13 -28	-13 -22	-5 -14	-5 -11	0 -90	0 -36	0 -22	0 -15	0 -9	0 -6	+7 -2	+4 -2	+10 +1	+7 +1	+15 +6	+19 +10	+16 +10	+28 +19	+38 +23	+43 +28
10	18	-150 -260	-50 -160	-50 -93	-50 -77	-32 -59	-16 -43	-16 -34	-16 -27	-6 -17	-6 -14	0 -110	0 -43	0 -27	0 -18	0 -11	0 -8	+8 -3	+5 -3	+12 +1	+9 +1	+18 +7	+23 +12	+20 +12	+34 +23	+46 +28	+51 +33
18	24	-160 -290	-65 -195	-65 -117	-65 -98	-40 -73	-20 -53	-20 -41	-20 -33	-7 -20	-7 -16	0 -130	0 -52	0 -33	0 -21	0 -13	0 -9	+9 -4	+5 -4	+15 +2	+11 +2	+21 +8	+28 +15	+24 +15	+41 +28	+56 +35	+62 +48
24	30	-170 -330	-80 -240	-80 -142	-80 -119	-50 -89	-25 -64	-25 -50	-25 -41	-9 -25	-9 -20	0 -160	0 -62	0 -39	0 -25	0 -16	0 -11	+11 -5	+6 -5	+18 +2	+13 +2	+25 +9	+33 +17	+28 +17	+50 +34	+68 +43	+85 +60
30	40	-180 -340	-80 -240	-80 -142	-80 -119	-50 -89	-25 -64	-25 -50	-25 -41	-9 -25	-9 -20	0 -160	0 -62	0 -39	0 -25	0 -16	0 -11	+11 -5	+6 -5	+18 +2	+13 +2	+25 +9	+33 +17	+28 +17	+50 +34	+68 +43	+95 +70
40	50	-190 -380	-100 -290	-100 -174	-100 -146	-60 -106	-30 -76	-30 -60	-30 -49	-10 -29	-10 -23	0 -190	0 -74	0 -46	0 -30	0 -19	0 -13	+12 -7	+6 -7	+21 +2	+15 +2	+30 +11	+39 +20	+33 +20	+60 +41	+83 +53	+117 +87
50	65	-200 -390	-100 -290	-100 -174	-100 -146	-60 -106	-30 -76	-30 -60	-30 -49	-10 -29	-10 -23	0 -190	0 -74	0 -46	0 -30	0 -19	0 -13	+12 -7	+6 -7	+21 +2	+15 +2	+30 +11	+39 +20	+33 +20	+60 +41	+83 +53	+117 +87
65	80	-220 -440	-120 -340	-120 -207	-120 -174	-72 -126	-36 -90	-36 -71	-36 -58	-12 -34	-12 -27	0 -220	0 -87	0 -54	0 -35	0 -22	0 -15	+13 -9	+6 -9	+25 +3	+18 +3	+35 +13	+45 +23	+38 +23	+73 +51	+106 +71	+159 +124
80	100	-240 -460	-120 -340	-120 -207	-120 -174	-72 -126	-36 -90	-36 -71	-36 -58	-12 -34	-12 -27	0 -220	0 -87	0 -54	0 -35	0 -22	0 -15	+13 -9	+6 -9	+25 +3	+18 +3	+35 +13	+45 +23	+38 +23	+73 +51	+106 +71	+159 +124
100	120	-260 -510	-145 -395	-145 -245	-145 -208	-85 -148	-43 -106	-43 -83	-43 -68	-14 -39	-14 -32	0 -250	0 -100	0 -63	0 -40	0 -25	0 -18	+14 -11	+7 -11	+28 +3	+21 +3	+40 +15	+52 +27	+45 +27	+88 +63	+132 +92	+210 +170
120	140	-280 -530	-145 -395	-145 -245	-145 -208	-85 -148	-43 -106	-43 -83	-43 -68	-14 -39	-14 -32	0 -250	0 -100	0 -63	0 -40	0 -25	0 -18	+14 -11	+7 -11	+28 +3	+21 +3	+40 +15	+52 +27	+45 +27	+88 +63	+132 +92	+210 +170
140	160	-310 -560	-170 -460	-170 -285	-170 -242	-100 -172	-50 -122	-50 -96	-50 -79	-15 -44	-15 -35	0 -290	0 -115	0 -72	0 -46	0 -29	0 -20	+16 -13	+7 -13	+33 +4	+24 +4	+46 +17	+60 +31	+51 +31	+109 +80	+176 +130	+304 +258
160	180	-340 -630	-170 -460	-170 -285	-170 -242	-100 -172	-50 -122	-50 -96	-50 -79	-15 -44	-15 -35	0 -290	0 -115	0 -72	0 -46	0 -29	0 -20	+16 -13	+7 -13	+33 +4	+24 +4	+46 +17	+60 +31	+51 +31	+109 +80	+176 +130	+304 +258
180	200	-380 -670	-170 -460	-170 -285	-170 -242	-100 -172	-50 -122	-50 -96	-50 -79	-15 -44	-15 -35	0 -290	0 -115	0 -72	0 -46	0 -29	0 -20	+16 -13	+7 -13	+33 +4	+24 +4	+46 +17	+60 +31	+51 +31	+109 +80	+176 +130	+304 +258
200	225	-420 -710	-170 -460	-170 -285	-170 -242	-100 -172	-50 -122	-50 -96	-50 -79	-15 -44	-15 -35	0 -290	0 -115	0 -72	0 -46	0 -29	0 -20	+16 -13	+7 -13	+33 +4	+24 +4	+46 +17	+60 +31	+51 +31	+109 +80	+176 +130	+304 +258
225	250	-420 -710	-170 -460	-170 -285	-170 -242	-100 -172	-50 -122	-50 -96	-50 -79	-15 -44	-15 -35	0 -290	0 -115	0 -72	0 -46	0 -29	0 -20	+16 -13	+7 -13	+33 +4	+24 +4	+46 +17	+60 +31	+51 +31	+109 +80	+176 +130	+304 +258

Medzné odchýlky dier

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[illegible]