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	Drawn by StrS	Date 21.03.2013	<div></div> <div>ATS Automation Tooling Systems GmbH</div> <div>Marsstrasse 2, 85551 Heimstetten</div>		
	Released FreS	Date 20.11.2014			
	General Tolerances ISO 2768-mK				
	<div>- Drawing not to scale</div> <div>- Dimensions are in mm</div>		GRIPPER ARM		
	Unless otherwise specified <div>- Dimensions apply after finish</div> <div>- Edges DIN ISO 13715</div> <div>- All machined surfaces Ra 3.2</div>		Drawing number MU1000078184		Revision 05
	<div></div>	<div></div>	Structure number -		Scale 3:1 (,)

notes for tolerances	
all distances between holes without tolerances	
fits	: ± 0.02 mm
threads	: ± 0.1 mm
holes	: ± 0.2 mm
countersunks	: ± 0.2 mm