



N6

notes for tolerances	
all distances between holes without tolerances	
fits	: ± 0,02 mm
threads	: ± 0,1mm
holes	: ± 0,2 mm
countersunks	: ± 0,2mm

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Material 1.4305 X 10 CrNiS 18 9		Surface treatment plasma-nitride 900+100 HV1 NHT 0,2		Weight in kg 0,004	
Drawn by StrS	Date 25.03.2013	<div></div> <div>ATS Automation Tooling Systems GmbH</div> <div>Marsstrasse 2, 85551 Heimstetten</div>			
Released FreS	Date 17.03.2014				
General Tolerances ISO 2768-mK		<div>GRIPPER FINGER</div>			
<div>- Drawing not to scale</div> <div>- Dimensions are in mm</div>					
Unless otherwise specified <div>- Dimensions apply after finish</div> <div>- Edges DIN ISO 13715</div> <div>- All machined surfaces Ra 3.2</div>		Drawing number MU1000078228			Revision 01
<div></div>		Structure number -		Scale 3:1 (,)	Sheet of 1 1