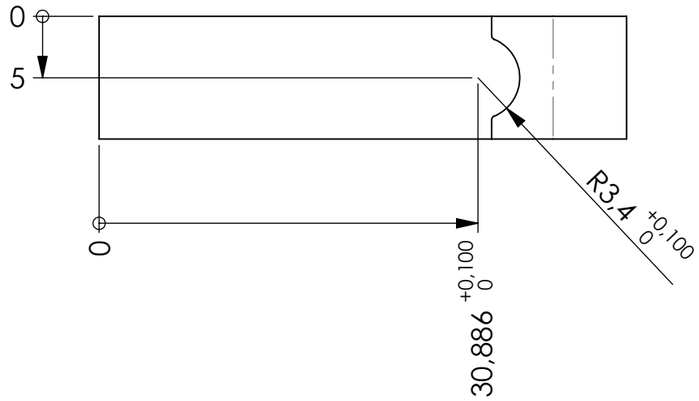

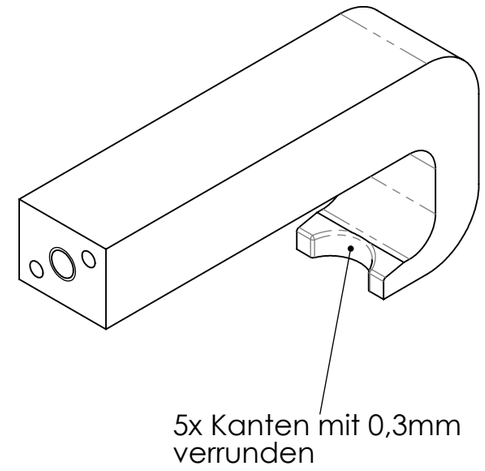

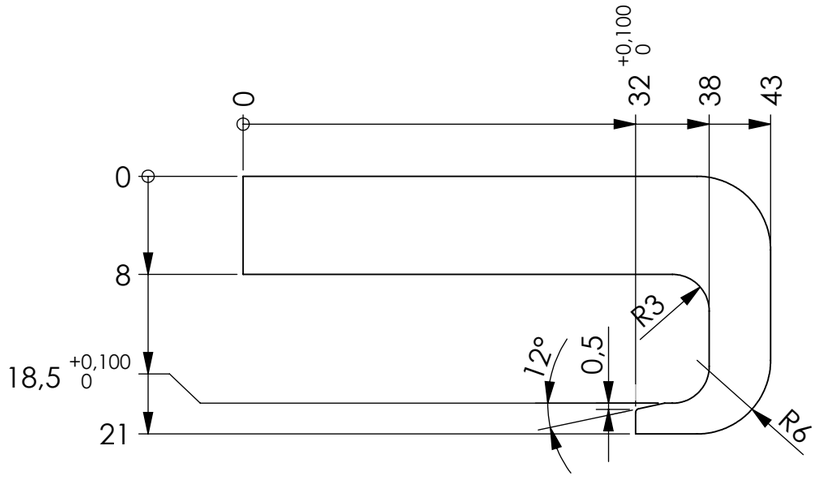

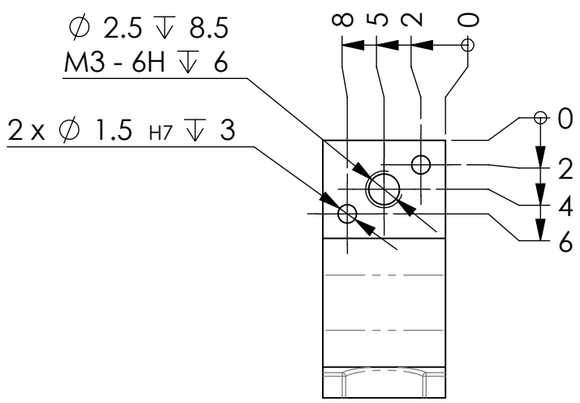

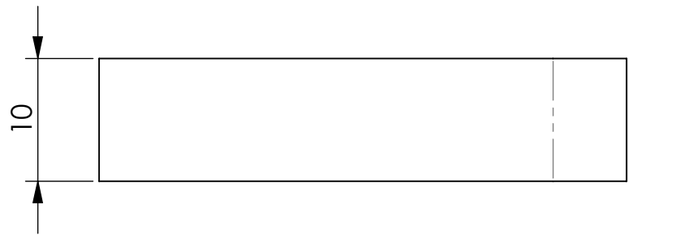

N6

notes for tolerances	
all distances between holes without tolerances	
fits	: ± 0,02 mm
threads	: ± 0,1mm
holes	: ± 0,2 mm
countersunks	: ± 0,2mm

Rights reserved ISO 16016
The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of patent, utility model or design.

Material	Surface treatment	Heat treatment	Weight in kg
1.4305 X 10 CrNiS 18 9			0,032

Drawn by	Date
FreS	29.04.2013
Released	Date
FreS	14.06.2013

General Tolerances
ISO 2768-mK

- Drawing not to scale
- Dimensions are in mm

Unless otherwise specified
- Dimensions apply after finish
- Edges DIN ISO 13715
- All machined surfaces Ra 3.2

+0,2 -0,2

ATS Automation Tooling Systems GmbH
Marsstrasse 2, 85551 Heimstetten

GRIPPER JAW

Drawing number	Revision
MU1000078975	00

Structure number	Scale	Sheet	of
-	2:1 (,)	1	1