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Material
1.4305
X 10 CrNiS 18 9

Drawn by
BehC
Released
BehC
Date
21.05.2013
Date
21.06.2013

General Tolerances
ISO 2768-mK

- Drawing not to scale
- Dimensions are in mm

Unless otherwise specified
- Dimensions apply after finish
- Edges DIN ISO 13715
- All machined surfaces Ra 3.2



+0,2
-0,2

Surface treatment

Heat treatment
plasma-nitride

Weight in kg
0,004



ATS Automation Tooling Systems GmbH
Marsstrasse 2, 85551 Heimstetten

GRIPPER JAW 2 STANDING

MU1000079128

Structure number

-

Scale

3:1 (,)

Revision

00

Sheet of

1 1

notes for tolerances

all distances between holes
without tolerances

fits	: ± 0,02 mm
threads	: ± 0,1mm
holes	: ± 0,2 mm
countersunks	: ± 0,2mm

N6