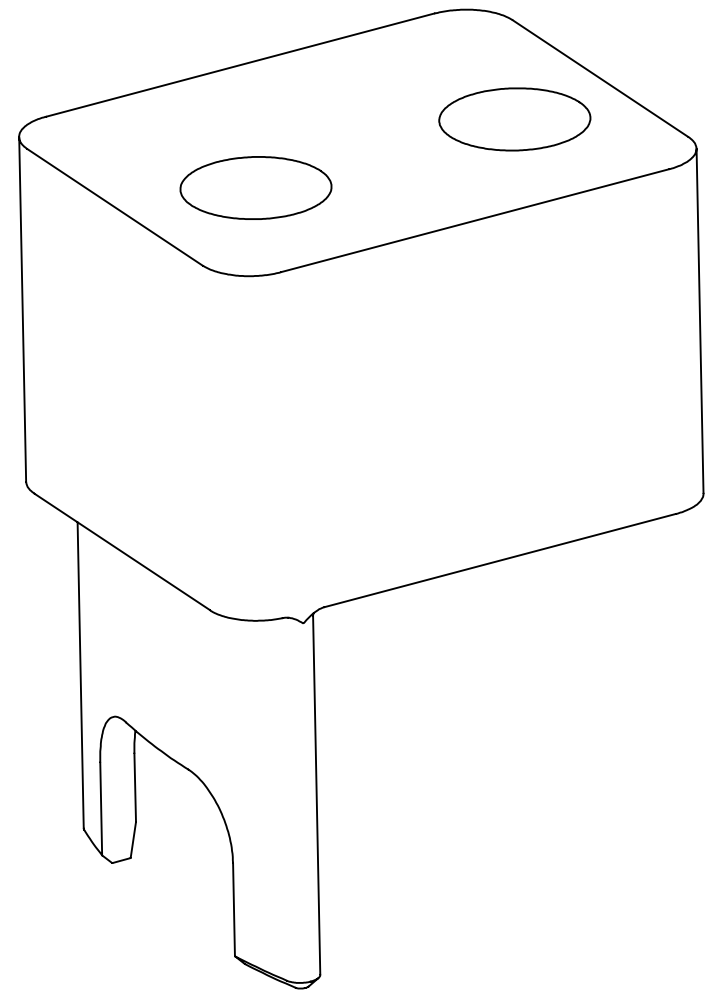
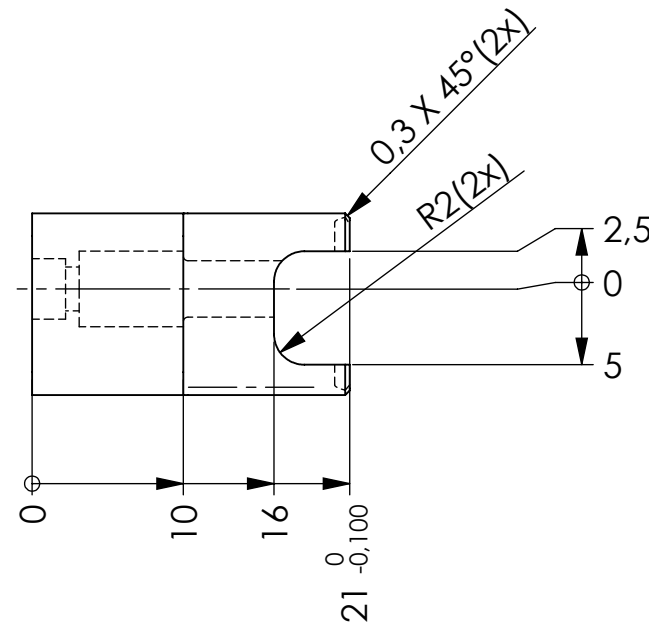
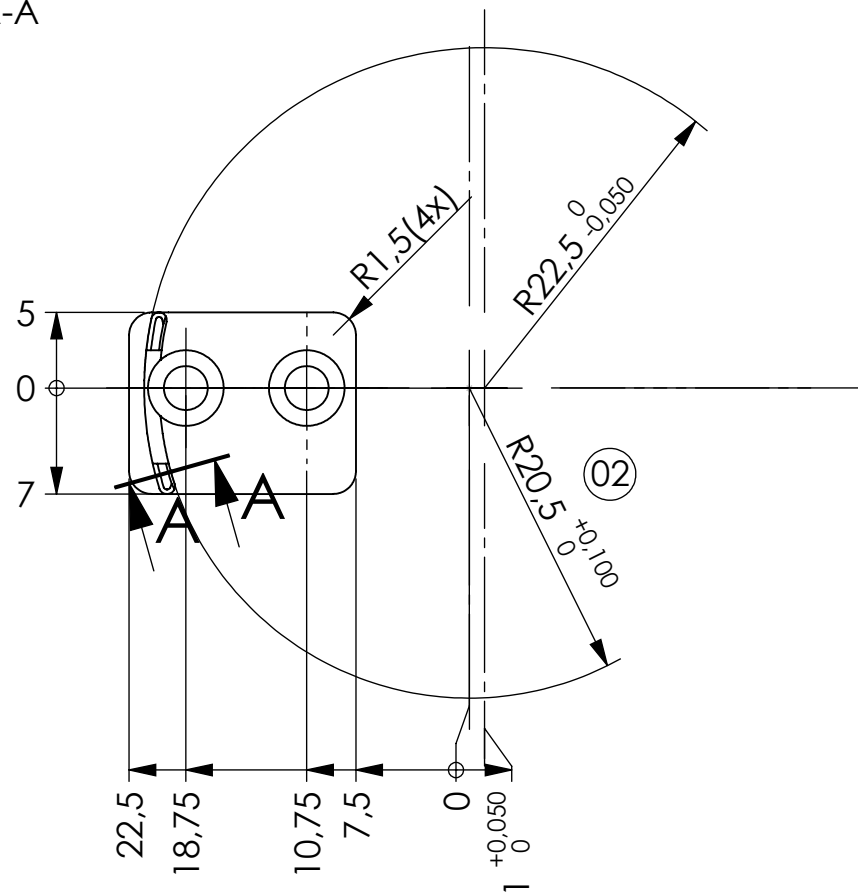
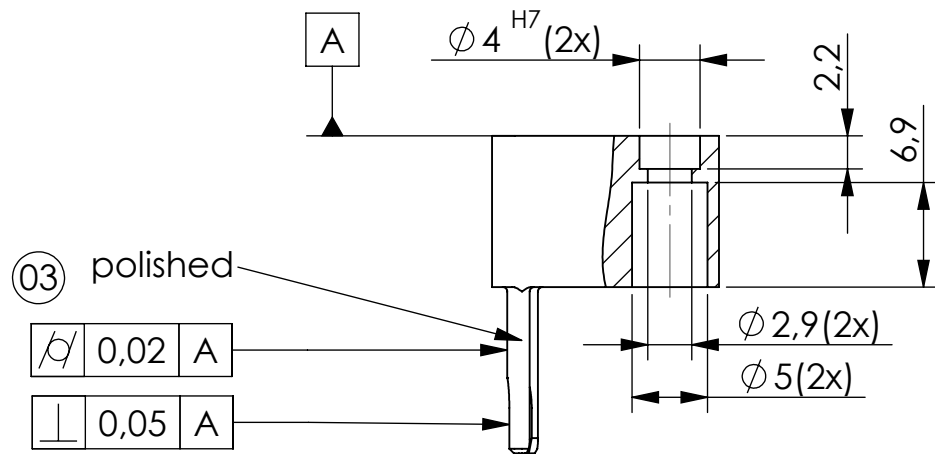


A-A



notes for tolerances	
all distances between holes without tolerances	
fits	: ± 0,02 mm
threads	: ± 0,1mm
holes	: ± 0,2 mm
countersunks	: ± 0,2mm



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Material 1.4305 X 10 CrNiS 18 9		Surface treatment	Heat treatment plasma-nitride 900+100 HV1 NHT 0,2	Weight in kg 0,012
Drawn by StrS	Date 27.03.2013	<div></div> <div>ATS Automation Tooling Systems GmbH</div> <div>Marsstrasse 2, 85551 Heimstetten</div>		
Released BruS	Date 25.08.2014			
General Tolerances  ISO 2768-mK		<div>GRIPPER FINGER</div>		
<div>- Drawing not to scale</div> <div>- Dimensions are in mm</div>				
Unless otherwise specified <div>- Dimensions apply after finish</div> <div>- Edges DIN ISO 13715</div> <div>- All machined surfaces Ra 3.2</div>		Drawing number <div>MU1000079139</div>		Revision <div>03</div>
<div></div>		Structure number <div>-</div>		<div>Scale</div> <div>2:1 ( , )</div> <div>Sheet of</div> <div>1 1</div>