

notes for tolerances

all distances between holes  
without tolerances

fits :  $\pm 0,02$  mm  
threads :  $\pm 0,1$  mm  
holes :  $\pm 0,2$  mm  
countersunks :  $\pm 0,2$  mm

N6

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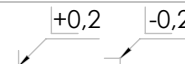
Material  
1.4305  
X 10 CrNiS 18 9

Drawn by  
BehC  
Released  
BehC  
Date  
24.05.2013  
Date  
21.06.2013

General Tolerances  
ISO 2768-mK

- Drawing not to scale  
- Dimensions are in mm

Unless otherwise specified  
- Dimensions apply after finish  
- Edges DIN ISO 13715  
- All machined surfaces Ra 3.2



Surface treatment

Heat treatment  
plasma-nitride

Weight in kg  
0,003

**ATS** ATS Automation Tooling Systems GmbH  
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GRIPPER JAW 2 HANGING

Drawing number  
**MU1000079289**

Structure number

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Scale

3:1 ( , )

Revision

00

Sheet of

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