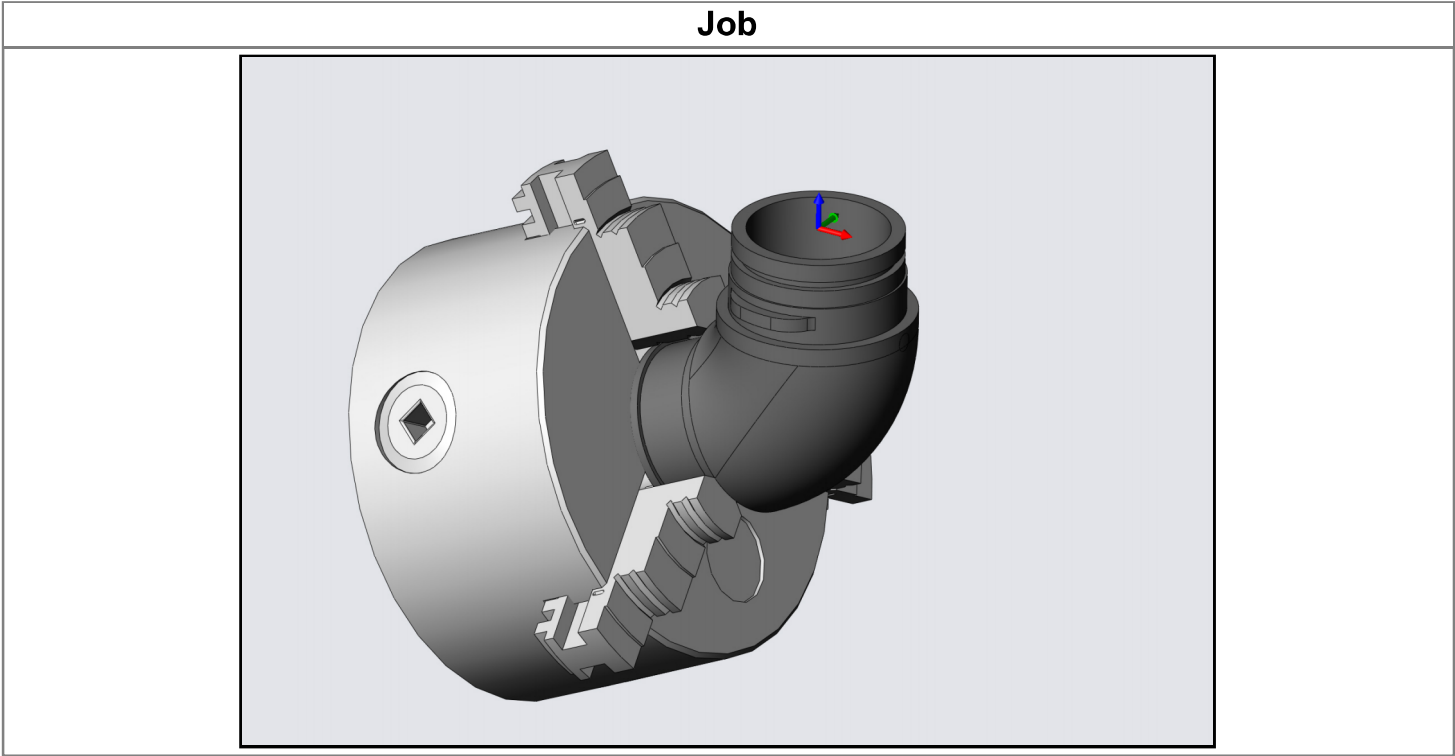


Setup Sheet for Program test

PROGRAM COMMENT:
DOCUMENT PATH: D:\temp\sestava.SLDASM



Identifikace dílu Divesoft								
Zdrojový soubor: D:\temp\sestava.SLDASM								
Název ze SolidWorks:								
Poznámka ze SolidWorks:								
CatNo: 0000								
Projekt: X								
Skupina: X								
Název: X								
Total								
Number Of Operations: 2								
Number Of Tools: 2								
Maximum Z: 20mm								
Minimum Z: -10mm								
Maximum Feedrate: 1200mm/min								
Maximum Spindle Speed: 8000rpm								
Estimated Cycle Time: 47s								
Prehled nástroju								
Nástroj	Typ	Průměr	Poloměr rohu	Břity	Z minimální	ID produktu	Vyložení	Poznámka
8	flat end mill	8 mm	0 mm	3	-10 mm	202080 8	43	Na POM
16	flat end mill	16 mm	0 mm	2	0 mm	201640 16	50	Na POM

<div>Operation 1/2</div> <div><div><div>Description: Face1</div><div>Strategy: Facing</div><div>WCS: #0</div><div>Tolerance: 0.01mm</div><div>Maximum Stepper: 15.2mm</div></div><div><div>Maximum Z: 15mm</div><div>Minimum Z: 0mm</div><div>Maximum Feedrate: 1200mm/min</div><div>Maximum Spindle Speed: 6000rpm</div><div>Cutting Distance: 168.27mm</div><div>Rapid Distance: 18.4mm</div><div>Estimated Cycle Time: 8s (18.1%)</div><div>Coolant: Off</div></div><div><div>T16 D16 L16</div><div>Type: flat end mill</div><div>Diameter: 16mm</div><div>Length: 50mm</div><div>Flutes: 2</div><div>Description: Stopková fréza D16 2z univerzální</div><div>Comment: Na POM</div><div>Holder: Kleština ER32 x 70</div></div><div></div></div>
<div>Operation 2/2</div> <div><div><div>Description: 2D Contour1</div><div>Strategy: Contour 2D</div><div>WCS: #0</div><div>Tolerance: 0.01mm</div><div>Stock to Leave: 0mm</div><div>Maximum Stepper: 7.6mm</div></div><div><div>Maximum Z: 20mm</div><div>Minimum Z: -10mm</div><div>Maximum Feedrate: 1200mm/min</div><div>Maximum Spindle Speed: 8000rpm</div><div>Cutting Distance: 162.51mm</div><div>Rapid Distance: 44.2mm</div><div>Estimated Cycle Time: 8s (17.5%)</div><div>Coolant: Off</div></div><div><div>T8 D8 L8</div><div>Type: flat end mill</div><div>Diameter: 8mm</div><div>Length: 43mm</div><div>Flutes: 3</div><div>Description: Stopková fréza D8 3z univerzální</div><div>Comment: Na POM</div><div>Holder: Tepelný 8</div></div><div></div></div>