

## Specification

1. Shaping length	mm	450	17 $\frac{3}{4}$ "
2. Clamping surface of table (width $\times$ length $\times$ height)	mm	310 $\times$ 460 $\times$ 350	12" $\times$ 18" $\times$ 13 $\frac{3}{4}$ "
3. Number of T-slots		3	
4. Width $\times$ pitch of T-slots	mm	18 $\times$ 100	$\frac{45}{64}$ " $\times$ 3 $\frac{15}{16}$ "
5. Vertical movement of table	mm	330	13"
6. Horizontal movement of table	mm	550	19 $\frac{21}{32}$ "
7. Vertical movement of tool slide	mm	150	5 $\frac{7}{8}$ "
8. Adjustment of ram	mm	350	13 $\frac{3}{4}$ "
9. Max./min. distance, clamping surface of table to tool slide	mm	375/45	14 $\frac{3}{4}$ "/1 $\frac{3}{4}$ "
10. Number of speeds		4	
11. Number of double strokes per min.		15 to 61	
12. Horizontal power feed of table per stroke ranging from	mm	0,25—1,25	0,0098" to 0,049"
13. Power feed of tool slide per stroke	mm	0.17 to 0.5	0.0068" to 0.02"
14. Motor for drive of table: speed	r. p. m.	1420	
output	kw	2,94	
15. Floor space required by machine (width $\times$ length)	mm	920 $\times$ 1680	36 $\frac{1}{4}$ " $\times$ 66"
16. Weight of machine with standard equipment	kg	1200	2650 lbs
17. Shipping weight of machine, railway packing	kg	1240	2730 lbs
18. Shipping weight of machine, seaworthy packing	kg	1450	3200 lbs
19. Volume of packing case	m <sup>3</sup>	3	32 cu. ft.
20. Dimensions of packing case (width $\times$ length $\times$ height)	mm	1850 $\times$ 1800 $\times$ 1380	72 $\frac{1}{2}$ " $\times$ 71" $\times$ 53"